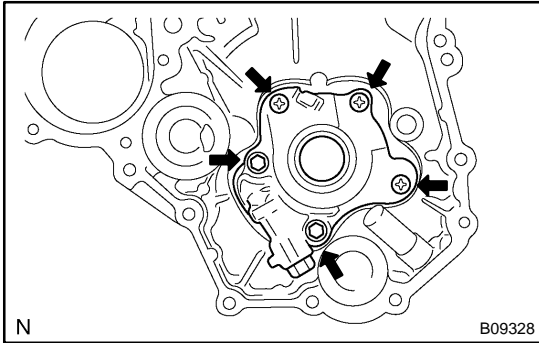


INSTALLATION

1. INSTALL OIL PUMP

- (a) Place the drive and driven rotors into timing chain cover with the marks facing the oil pump cover side.



- (b) Install the oil pump cover to the timing chain cover with the 2 bolts and 3 screws.

Torque:

Bolt 9.0 N·m (92 kgf·cm, 80 in.-lbf)

Screw 11 N·m (110 kgf·cm, 8 ft·lbf)

2. **INSTALL TIMING CHAIN COVER (See pages [EM-20](#))**
3. **FILL WITH ENGINE OIL**
4. **CHECK FOR LEAKS**